

Work Order ID 69234

Thursday, May 05, 2011 11:29:56 AM



Page 1

Item ID: D3579-046

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 5/5/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

CL

Date:

11/05/05

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3579	Rev C								

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 14014 ☐ P/N: 5-01-2J0701 ☐ Possible
supplier: Scoth Safty Products ☐ Certificate of conformaty is required

CL 11/05/05 (3)

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

P4/05 (3)

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

wl 11 05 05 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69234

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Item ID: D3579-046

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Setup Start



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Stop



Item Name: Shoulder Harness

Start Date: 5/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 5/5/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Small Fab	Small Fab	0.00							
Small Fab	Memo	NOT APPLICABLE 0.00							
Small Fab	Apply Decals as per Dwg 3579 Using 3M Marine Adhesive 5200	AR 3M							
	BATCH: _____								
140 QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							
150 Packaging	Identify as per dwg & Stock Location	273 0.00							
Packaging	Memo	0.00							

11/5/59

W/O: 69234		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11/03/05		DART DECAL NOT INSTALLED				MD 11/03/05	

Part No: D3579-046 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69234

Thursday, May 05, 2011 11:29:56 AM



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Item ID: D3579-046

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 5/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 5/5/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/5

mf
11-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:29:53 AM

Page 1

Work Order ID: 69234

Parent Item: D3579-046

Parent Item Name: Shoulder Harness



Start Date: 5/5/2011

Required Date: 5/5/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-04-27 JLM
IPP Rev:B Added Decals 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3569-3 Decal		Manufactured	No			110	Each	19.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>					
				ST245				19					
					64281			19					
5-01-2J0701 SHOULDER HARNESS RH		Purchased	No			130	Each	0.0000	1	3			

N/A
11/05/05

Cmpfr (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

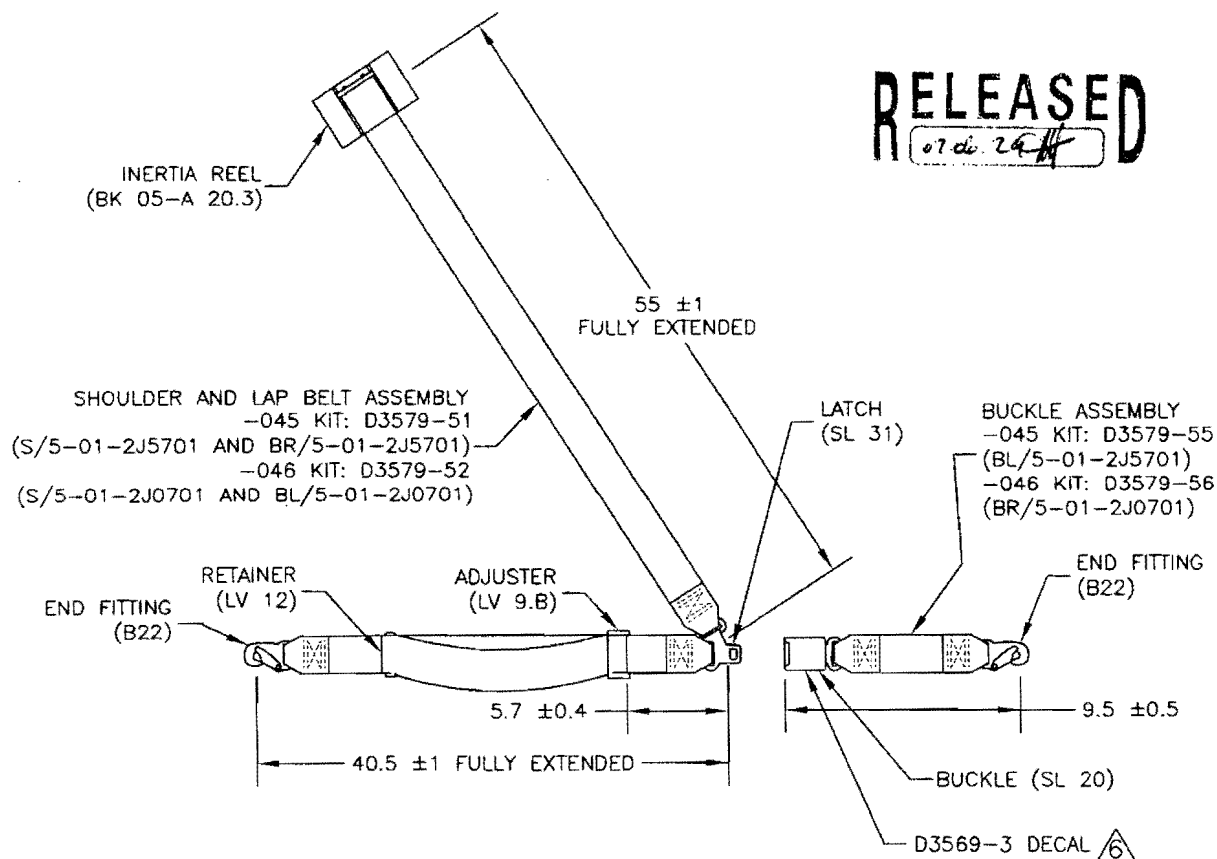
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 3 OF 4
DATE 07.06.27	TITLE SHOULDER HARNESS		SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045) -
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

CR11/05/05
W10'69234

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Quality Control / Certification of Conformance

22117

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order-Line

Description

Qty Certified

DAR11003-3 5-01-2J0701RevA restraint,3- 3 ea
pt,da40pax,rh,bolt-on,reel,601black,PND3579-046

Dart Aerospace Ltd, 613-632-3336 P/N D3579-046

DAR11003-4 5-01-2M5701RevA restraint,3- 2 ea
pt,lh,reel,601black,P/N D3579-047

DART AEROSPACE LTD, 613-632-3336 P/N D3579-047

DAR11003-5 5-01-2M0701RevA restraint,3- 2 ea
pt,rh,reel,601black,P/N D3579-048

DART AEROSPACE LTD, 613-632-3336 P/N D3579-048

Aircraft SN:

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

8130 Required

Visual Compliance, BAE Commercial Invoice and
NAFTA Certificate with shipment

Ship BAE Fedex Int'l P1 Acct# 171830494

PO: RMA 11-118-02

Notes:

DAR11003-3-4-5

"These components and software were
exported from the United States in accordance with
the Export Administration Regulations. Diversion
contrary to U.S. law is prohibited."

Quality Control / Certification of Conformance

22117

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

Date of Manufacture

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

4/2/2

4/2/2

4

4/2/2

**BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG**

Part Number:	5-01-2J0701RevA	Quantity:	3.0
Serial Number:	Date Mfg.: 05/11		
Part Description:	restraint,3-pt,da40pax,rh,bolt-on,reel,601black,PND3579-046		
P.O./W.O. #	DAR11003-3 Cust. PO#: RMA 11-118-02		
Vendor/Shop:	<i>Bherl Sew</i>		
Inspector:	<i>K-Cigels</i>	Approval	SSPC QC 018
Date:	<i>5/4/11</i>		

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: BAE2011-0310	
4. Organization Name and Address: PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 th St. Unit # 3 Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number: DAR11003-3	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 3-pt., da40pax, rh, bolt-on, reel, 601 black	5-01-2J0701RevA	N/A	3	Date Mfg.: 05/11	NEW	
13. Remarks: EXPORT TO CANADA TSO-C114 <div style="text-align: right; margin-top: 50px;"></div>							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): MAY 4 2011		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

